



DAIMLER TRUCKS NORTH AMERICA AFTERMARKET

No.: 20RPL-01
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TO: Service Locations

FROM: Detroit Reman or DTNA Parts Company

SUBJECT: **S60 (Pre EPA '04) torque specification for injector terminal screws**

GENERAL INFORMATION

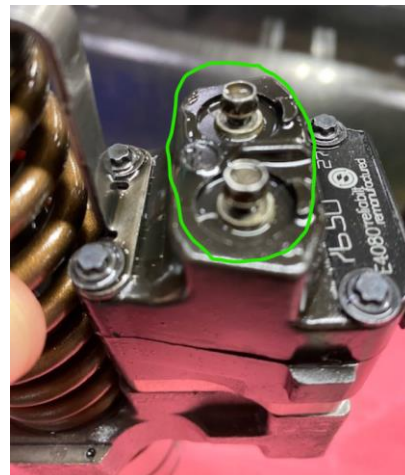
To avoid unnecessary damage during installation, it is advised that the installer research, and install to, the torque requirement for the terminal screws that hold down the wire harness on pre-EPA '04 S60 Electronic Unit Injectors.

PART PROCEDURE INFORMATION

When replacing S60 Electronic Unit Injectors in pre-EPA '04 engines (see Picture #1 for injector style), note that when attaching the wire harness to the injector, the terminal screws can break or become stripped out if over torqued (See Picture #2 of terminal screws). The correct terminal screw torque is located in the S60 EPA'04 Workshop manual and should be checked before installation. As of this letter's publication, the torque should not exceed 1.13 N-m or 10.0 lb-in.



Picture #1



Picture #2